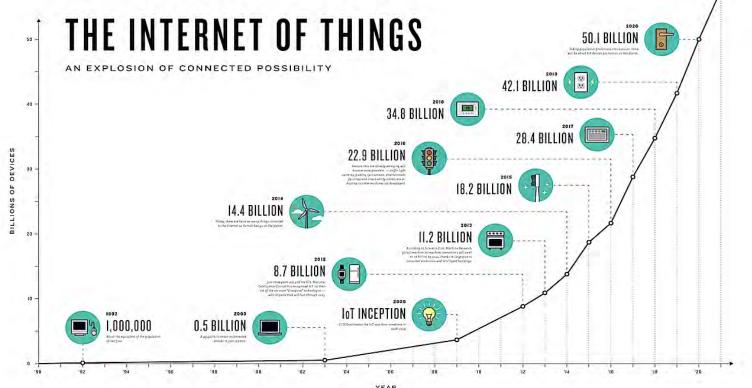
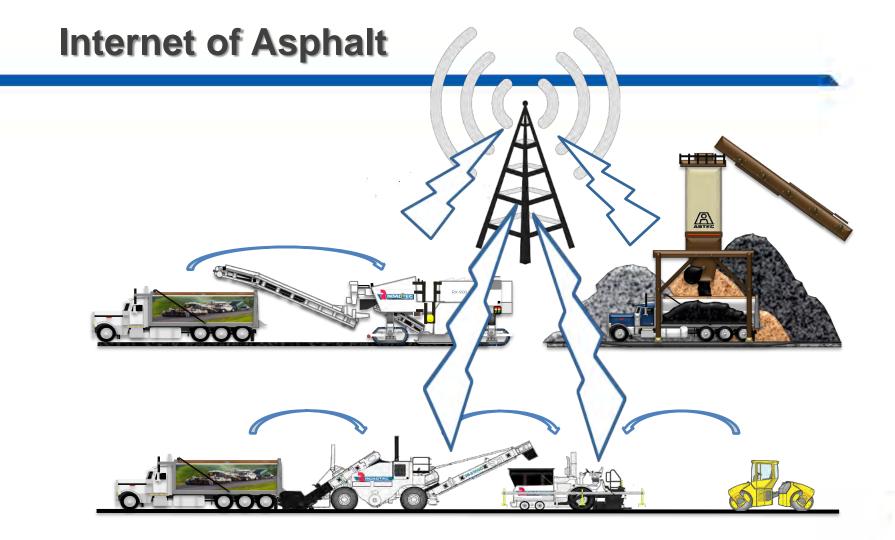
ASTEC[™]



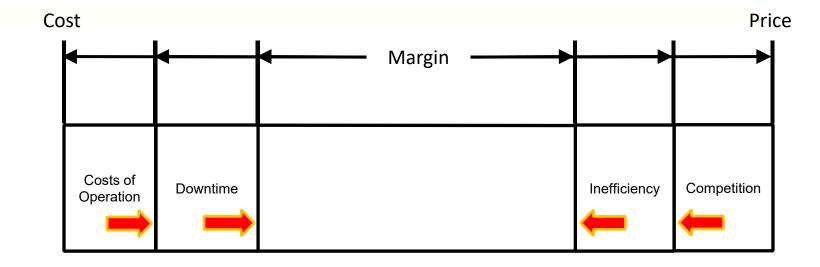
The Internet of Things





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Burning the Candle from Both Ends



Costs of Operation

- Fuel
- Consumables

Downtime

- Equipment failures
- Waiting for service
- Reactive vs. Proactive

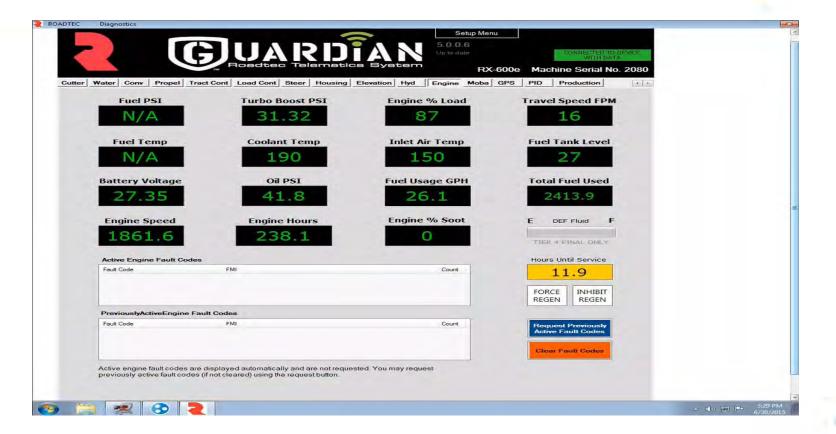
Inefficiency

- Quality Issues
- Production
- Trucking

Competition

- What sets you apart?
- Bidding accuracy







Real Time Alerts

```
From: Guardian@Roadtec.com
Sent: Friday, February 26, 2016 11:04:22 AM (UTC-05:00) Eastern Time (US & Canada)
To: Roadtec Diagnostics
Subject: Fault Notification RX-300e S/N-117
```

Dear Roadtec,

```
Machine Model: RX-300e
Serial No: 117
```

The machine/engine faults for the RX-300e S/N-117 are listed below.

Return filter 1 pressure is high. 340 PSI @ 13.5 Hrs.



Real Time Alerts

From: Guardian@Roadtec.com Sent: Friday, February 26, 2016 1:26:45 PM (UTC-05:00) Eastern Time (US & Canada) To: Roadtec Diagnostics Subject: Machine Reporting Summary RX-700e S/N-2066

Dear Roadtec,

Report Date: 2/26/2016 1:26:43 PM Machine Model: RX-700e Serial No: 2066 Engine Hours: 104.5

The Machine Reporting Summary for the RX-700e S/N-2066 is below.

Total fuel used to date: 630.6 gallons

Total fuel used this reporting period: 207.50 gallons

Machine was last serviced at 0 hours

Machine is due for service in 145.5 hours

Current DPF Soot Load is: 0

LOGGED ENGINE FAULTS:

No logged engine faults this reporting interval.

LOGGED MACHINE FAULTS:

No logged machine faults this reporting interval.

Real Time Alerts

From: Guardian@Roadtec.com Sent: Friday, February 26, 2016 9:38:43 AM (UTC-05:00) Eastern Time (US & Canada) To: Roadtec Diagnostics Subject: Fault Notification RX-600e S/N-2071

Dear Roadtec,

Machine Model: RX-600e Serial No: 2071

The machine/engine faults for the RX-600e S/N-2071 are listed below.

2/26/2016 9:38:41 AM @ 1904.9 Hrs. SPN: 110 Engine Coolant Temperature Sensor FMI: 18 Data valid but below normal operational range-moderately severe level Occ: 3

2/25/2016 3:28:05 PM @ 1903.7 Hrs. SPN: 3597 ECU Power Supply Output No. 1 FMI: 18 Data valid but below normal operational range-moderately severe level Occ: 2

Hydraulics

wer Alarms	Start Cutter Water Conv Prop	el Tract Cont Load Cont Steer		Aachine Serial No. 2075 ngine Moba GPS PID	
	Propel System		Hydraulic Oil Temp		
	Propel Charge PSI	Propel System PSI	Hydraulic Oil Degrees F		
	351	686	132		
	Auxiliary & Return Pressures				
	Return Filter No. 1 PSI	Return Filter No. 2 PSI	Auxiliary PSI		
	1	0	2803		
		RX700 & RX900 ONLY			
	Conveyor System				
	Primary Conveyor	Secondary Conveyor	Conveyor		
	Charge PSI 361	Charge PSI 343	System PSI 851		
	004	010			



MOBA

1.8 SE 100 POS 1	100 POS CMANCE 100 POS CMANCE Inches CAL CMANCE Inches CAL CMANCE Wire Rope S.S CMANCE SET 0.1 Wire Rope S.S CMANCE 7.8 W-W CMANCE ACT 1.9 OFF W-W CMANCE 1 TYPE CMANCE MIN Current UP Image Act 1 TYPE CMANCE
Inches CAL CRANCE Inches CAL CRANCE SET 0.0 0.0 SET 0.1 Wire Rope S.S CRANCE ACT 2.0 7.8 W.W CRANCE 1.9 OFF W.W CRANCE Auro 文 文 米 1 TYPE CRANCE Auro 文 文 米 1 TYPE CRANCE	Inches CAL CHANCE Inches CAL CHANCE Wire Rope S.S CHANCE 0.1 Wire Rope S.S CHANCE 7.8 W-W CHANCE ACT 1.9 OFF W-W CHANCE 1 TYPE CHANCE 1 TYPE CHANCE 0.24 MIN Current UP
SET 0.0 ACT 2.0 7.8 W-W EXANCE ALT 1.9 OFF W-W EXANCE AUTO 文文米 1 TYPE EXANCE AUTO 文文米 1 TYPE EXANCE	Wire Rope SET 0.1 7.8 W-W CHANGE 1 TYPE CHANGE 0.23 MIN Current UP
0.0 0.1 0.1 0.1 0.1 0.1 0.1 ACT 2.0 7.8 W-W 0.1 0.1 0.1 0.1 AUTO 0.1 0.1 0.1 0.1 0.1 0.1 AUTO 0.1 0.1 0.1 0.1 0.1	7.8 W-W CHANCE ACT 1.9 OFF W-W CHANCE 1 TYPE CHANCE AUTO Q X 1 TYPE CHANCE 0.23 MIN Current UP Image: Contract UP Image: Contract UP Image: Contract UP Image: Contract UP
	7.8 W-W CHANGE 1.9 OFF W-W CHANGE 1 TYPE CHANGE Auro Q X 1 TYPE CHANGE 0.23 MIN Current UP Image: Company of the second
	0.23 MIN Current UP
A A MIN Current UP A A MIN Current UP	
0.30 MAX Current UP 0.32 MAX Current UP	
LEFT Grade Controller 0.20 MIN Current DN RIGHT Grade Controller	
0.28 MAX Current DN 0.32 MAX Current DN	0.28 MAX Current DN 0.32 MAX Current DN
SET ROADTEC DEFAULTS CHANGE CURRENTS SET ROADTEC DEFAULTS CHANGE CURRENTS	

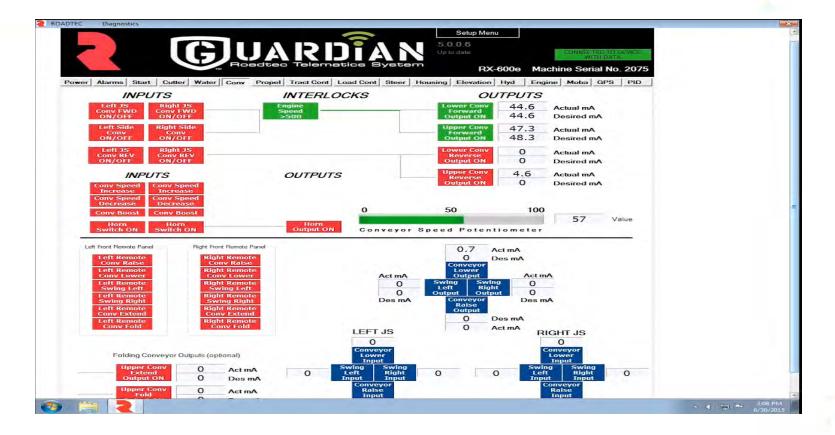


Water

ADTEC Diagnostics			
)	JUARIJIAN	Setup Menu 5.0.0.6 Jp to date WITH DATA	2 m -
Power Alarms Start Cutter Wate	Roadtec Telematics System	RX-600e Machine Serial No. 2075	
ower Alarms Start Cutter Wate	Conv Proper Trace Cont Coad Cont Sieer Housin	ng Elevation nyu Engine Mioba GF3 FID	
INPUTS	INTERLOCKS	OUTPUTS	
Water Manual ON	Tank Float Switch	Water ON 760.2 Actual mA 1014.4 Desired mA	
Water Auto ON	Machine Forward Motion		
Water OFF			
			▲ ψ) 1 P* 3:08 PI 6/30/20









Propel





Production Reporting



Production Reporting

+					-		Ģ	F
			01	PM			-	
\Box	Depl n Mode	2.2	0.0	D C	99.6	General Ion Visit	D	
	SQ. 1		TOTAL TOP	45	CU. YDS			
\Box	Trattin -		888.4	17		Teeth 1	D	
		DA	ILY TOTAL TONS	TRUCK COUNT		-		_
	Holday	PAS	S WIDTH	06.	58 ft.	Light.		-
-		DEPT	H SETTING	2.1 ir	AUTO			2
	1	TEE	TH COUNT	17		Reses		20 30
	L							
							+	
12							- 2	-
								m

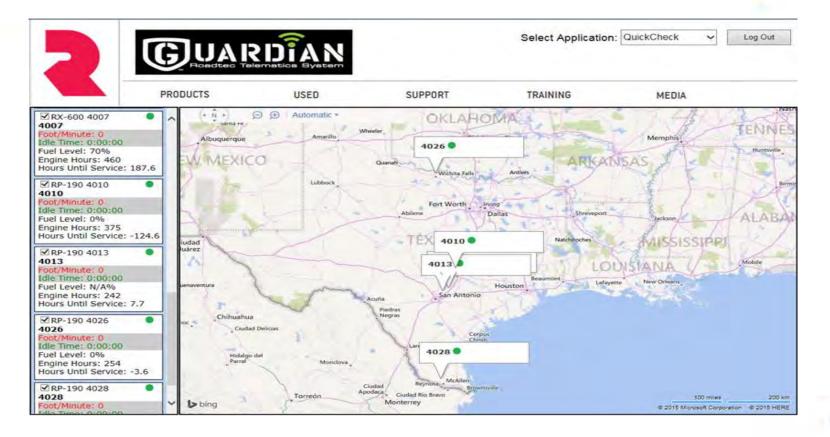
Production Reporting

	Roadtec Telemat		CONNECTED TO DEVECE WITH DATA
er Water Conv Propel Tract Cont	Load Cont Steer Housing		Production
Production Data		Daily Totals	and the second se
Material Discharge Display	0.0	Total Tons	509.8
Time Elapsed Loading Truck	00:00	Total Square Yards	1499.5
		Total Cubic Yards	254.9
Width of Milling Cut	6.58	Total Trucks Loaded	35
Left	Right	Total Linear Feet	2051
Depth Of Cut -11.4	-1.3	Total Fuel Burn	78.3
Inches	Inches	Total Work Time HH MM	02:30
Depth Measurement Mode	Automatic	Average Truck Loading Time	03:56
Select Full Pass Width	Full Pass	Estimated Time Of Completion	0
Reset Discharge Display	Reset Zero	Teeth Changed	0
Setup And Calibration		Machine Totals	
Calibration Tons/Cubic Yard	2.00	Total Tons	9366.1
		Total Square Yards	83552.8
Change Width of Milling Cut	6.58	Total Cubic Yards	4683.0
Set Fixed Depth of Cut	12.60 🗧		
Select Depth Measurement Mode	Automatic +	Total Trucks Loaded	268
Select Operation Mode	Automatic +	Total Linear Feet	114282
	0	Total Fuel Burn	2416.9
Enter No. Teeth Changed	0	Total Work Time HH MM	67:38

- () 1 - 5/30/20



QuickCheck







	UARDIAN	Hydraulic Faults Disablad CONNECTED TO DEVICE WITH DATA
	Roadtec Telematics System	RP-190e Machine Serial No. 3006
LEFT CONSOLE CONSOLE SELECT	LBEKBUT	AVE PAVE
Tractor Left Screed Left Feed Sys L	eft Tractor Right Screed Right Feed Sys Right Propel	Screed Heat Hyd Engine Through
INPUTS	INTERLOCKS	OUTPUTS
LOS ROS Engine Start Engine Start	top Travel Left Brake	Right Crank Brake Engine
ON ON C	25 In Neutrali Switch	Switch Output Auxiliary
E-S R	top DS Left Feed System	Dump Valve
Engine Run Enabled E-S	itop	
Leites	Feed System Off	
E-S Right	stop Screed	
Right	screed	
Right	screed	
Right	screed	OUTPUTS
INPUTS LOS Throttle Thro	Screed	
INPUTS INPUTS LOS RG Throttle High LOS RG	Engine Speed tile ph 55	Auto Throttle
INPUTS INPUTS LOS Throttle High Throttle Throttle Throttle Throttle Throttle	Screed Imple I	Auto Throttle Control Roise
INPUTS LOS Throttle LOS Throttle Throttle Throttle	Engine Speed 1198.4 W See See See See	Auto Throttle Control

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Pavers - Tractor Left

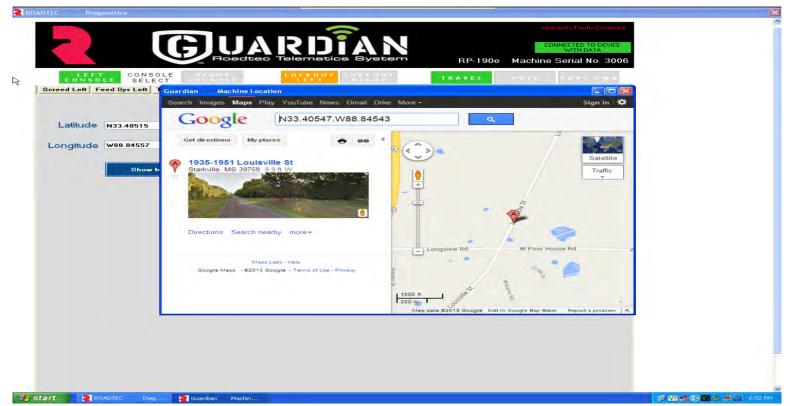
OADTEC	Diagnostics			
		ADITAN	 Hedraville Facilité En a plied. 	
		Itac Telematics System	RP-190e Machine Serial No. 3006	
	LEFT CONSOLE	LOCKOUT		
	TWSOLE SELECT ractor Left Screed Left Feed Sys Left Tr	actor Right Screed Right Feed Sys Right Pro		
Le	ft Tractor Controls	5		
		LOCK		
		our		
	INPUTS	DP250 INPUTS	Vibrators	
	Vibrators Do LOS Screed		Screed	
	Lift		Lift Screed In Float	
	and the second sec		Screed Locked	
	LDS Screed Bnost/Assist	Stopped	Screed Boost/Assist	
	Horn		Horn	
	-LOS Auger- Raise		Raise Left Auger	
			Raise Right Auger Lower	
	LOS Auger Lower		Left Auger Lower	
	LOS Hopper Raise Raise		Right Auger Raise	
	LOS Hopper Lower Lower		Hopper Lawer Hopper	
			Track Hitch In	
	LOS Console		Truck Hitch Out	
	Pivot In LOS Console Pivot Out		Pivot In Left Console	
	LOS Extend ROS Extend		Pivot Out Left Extension Extending	
	Left Extension Left Extensio			

(PM

Paver - Screed Left

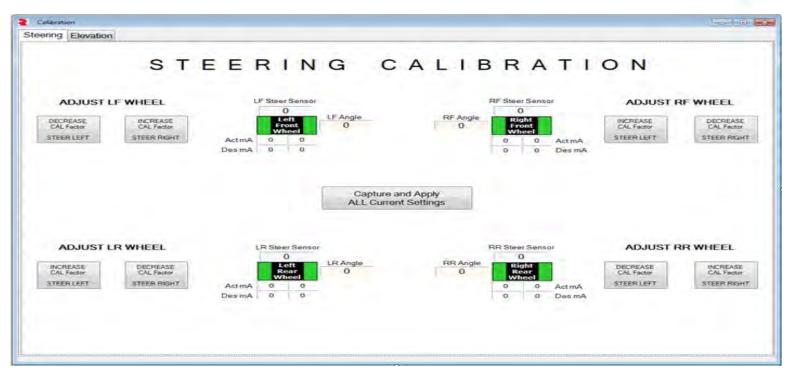
CONSULE CONSULE SELECT	LOLKOUT LEFT re Left Tractor Right Screed Right Feed Sys Right Propel	PAVE Screed Heat Hyd Engine Through
INPUTS	Left Screed Controls	OUTPUTS Vibrator On
LOCK	LSU2 E-Stop	Crown Up
DP250 INPUTS		Crown Down
LSC Vertical LSC Vertical Decrease		Left Vertical Increase Left Vertical Decrease
LSC Slope Increase LSC Slope Decrease		Left Slope Increase Left Slope Decrease
LSC Berm Increase LSC Berm Decrease		Left Berm Increase Left Berm Becrease
LSC Towpoint Raise		Left Tooppoint Raise
LSC Towpnint Lower		Leffe Tampeint Lower
LSC Tunnet Extend LSC Tunnet Retract		Left Tunnej Estending Left Tunnej Retracting
		Left Extension

Location



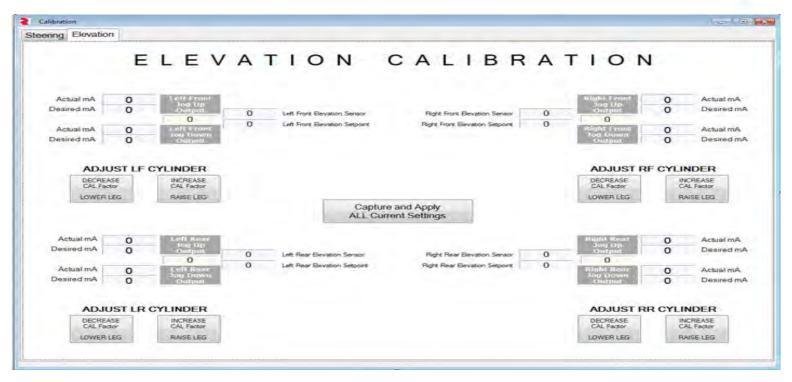
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Calibration Through Guardian



Stabilizer steering calibration

Calibration Through Guardian (continued)



Stabilizer elevation calibration

Guardian Tools

- Machines will be accessed through a web interface
- Email setup and controls
- Diagnostics
- Production Reporting
- Advanced queries
 - Machines with low fuel pressure
 - Machines with certain engine fault codes
 - Etc.
- Roadtec will still log in to update controllers, run service tool, etc.



Status Board

