

PAPA Regional Technical Meeting

March 14, 2023
District 12

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2022 Asphalt Mix Testing

Testing:

- Mixture Acceptance by box sample – 68 Lots
- Density Acceptance by pavement core – 63 Lots

Failure:

- AC Content failures - 0
- Gradation failures - 0
 - 200 Sieve – n/a
 - Primary Control Sieve – n/a
- Density failures - 0

Retests Requested:

- Requested – n/a
- Retest Results - n/a
 - # passed n/a
 - # failed n/a

2022 Longitudinal Joint Density Performance

	Longitudinal Joint Density Summary					
Year	2022	2021	2020	2019	2018	2017
Lots Tested	25	24	12	39	48	41
% Density Range	88.8-98.0	85.1-98.2	88.4-97.4	86.7-99.0	84.4-97.2	90.1-98.5
% Average Density	94.3	94.5	93.5	93.0	93.3	94.3
Total \$ for Incentive Lots	154,000	147,750	61,868	180,250	184,000	244,250
Total \$ for Disincentive Lots	0	-15,318	0	-1,200	-8,200	-1,440
Delta (Incentive – Disincentive)	154,000	132,432	61,868	179,050	175,800	242,810



REF: Section 405 Evaluation of Bituminous Pavement
Longitudinal Joint Density and Payment of Incentive/Disincentive



2022 Longitudinal Joint Density Performance

- **Longitudinal Joint Type**

- **Which joint type is being utilized most?**

- Tapered

- We suspect we may get better or at least equal density with Vertical, however leaving the edge in place over night can potentially cause issues.

- **Are you having any longitudinal joint issues?**

- No issues are being experienced. Average Joint Density for the last 25 samples is 94.5%

- We did a J-Band pilot on SR906/B10 (ECMS#111658) in 2021. The J-Band was placed in the fall of 2021, and we have had two (2) Field Views to date (April 8, 2022 (6 months) and Oct 3rd, 2022 (12 months)). Both field views showed the material performing well with only a few small cracks noticed in October that weren't there in April. Next field view is April 2023.

2023 Planned Construction Projects

- **Projects With > 1000 tons of Asphalt Paving**
 - ECMS#31818, Let Date 4/27/23, SR-711, Westmoreland County, 1,414 Tons
 - ECMS#74342, Let Date 4/13/23, SR-711, Fayette County, 1,010 Tons
 - ECMS#81751, Let Date 1/26/23, SR-356, Westmoreland County, 8,973 Tons

2023 Planned Construction Projects

- **Projects With > 1000 tons of Asphalt Paving**
 - ECMS#88508, Let Date 7/13/23, SR-70, Westmoreland County, 7,936 Tons
 - ECMS#90834, Let Date 2/2/23, SR-3030, Westmoreland County, 4,737 Tons
 - ECMS#93507, Let Date 4/13/23, SR-2040, Fayette County, 1,216 Tons

2023 Planned Construction Projects

- **Projects With > 1000 tons of Asphalt Paving**
 - ECMS#96657, Let Date 1/12/23, T-311, Fayette County, 6,649 Tons
 - ECMS#108478, Let Date 4/13/23, SR-40, Washington County, 82,000 Tons
 - ECMS#108815, Let Date 4/27/23, SR-30, Westmoreland County, 90,000 Tons

2023 Planned Construction Projects

- **Projects With > 1000 tons of Asphalt Paving**

- ECMS#108637, Let Date 3/30/23, SR-381, Fayette County, 34,363 Tons

- ECMS#110065, Let Date 3/2/23, SR-18, Washington County, 29,636 Tons

- ECMS#111334, Let Date 2/16/23, SR-4015, Greene County, 21,673 Tons

2023 Planned Construction Projects

- **Projects With > 1000 tons of Asphalt Paving**

- ECMS#113683, Let Date 2/16/23, SR-19, Greene County, 9,587 Tons

- ECMS#116175, Let Date 1/26/23, SR-188, Greene County, 1,010 Tons

- ECMS#116186, Let Date 3/30/23, SR-136, Westmoreland County, 13,342 Tons



2023 Maintenance Asphalt Tons (Estimated)

County1240	9.5 mm	9.5 mm LVR	12.5 mm	19.0 mm	19.0 mm LVR	25.0 mm	25.0 mm LVR
1210	3,000			10,000		1,000	
1220	500			100		50	
1240	2,500			5,000		6,000	
1250	4,000			200		200	
TOTAL TONS	15,400			13,500		17,100	

LVR = Low Volume Roads



District 12 eTicketing Status

- **Please discuss your experience with Asphalt eTicketing Projects.**
 - Easy to keep track of tickets
 - Lack of access for Contractors and Materials staff
 - Get access for Materials Unit and Contractors
- **Are contractors in your District ready to implement in 2024?**
 - Contractors in D-12 will be ready to implement in 2024

District 12 - 6.3 & SMA Projects

- **List of 2023 6.3 mm Thin Lift projects**
 - No 6.3mm projects in D-12
- **List of 2023 SMA Projects**
 1. **ECMS#75978 - SR70/E10** – SMA will most likely not be placed this year
 2. **ECMS#75978 – SR981/Q20** – Planned to be placed in September 2023



District 12 RAP Mix Percentages

- **Please provide average RAP % for the following mixes:**
 - Wearing - 25% with 303,637 total tons produced
 - Binder - 25% with 111,590 total tons produced
 - Base – 25% with 92,200 total tons produced
 - Overall RAP 25% of all mixes for 507,427 total tons
- **What are the impediments to increasing RAP% in the mixes?**
 - Mechanical issues at the plants
 - Cost of switching PG Grades

District BMD HWTT/IDEAL-CT Implementation

- **Please discuss District opinion of owner – contractor readiness to implement BMD in 2026.**
 - We will be ready to implement by 2026
- **Please discuss any issues, problems, opportunities, successes, etc. you would care to share?**
 - The lack of a hard spec to date makes it difficult to know what to tweak to achieve passing results.



Mix Design

- **Have you had any issues with reducing the mix design gyration numbers to 50 & 75?**
 - No major issues
 - **Would you be in favor of reducing nDesign gyrations to one level? Yes, no or no opinion?**
 - Yes, but we fear road variations may dictate more than one.

District 9.5 mm & 19.0 mm High RAP Mixes for LVR Mixes

- **Have your maintenance forces completed a 19.0 mm or 9.5 mm for Low Volume Roads mix project yet?**
 - None in D-12 in 2022

District Rehabilitation Projects

- **Have you bid and/or completed any crack and seat projects/rubblization/asphalt structural overlay in the past few years?**
 - Bid and completed SR366/20R (ECMS#98449) in 2015. Crack & Seat existing 9" Reinforced Concrete Pavement built in 1972. Overlaid with Superpave PG64-22 in one direction and crumb rubber in the other direction.
- None programmed for 2023 or 2024 to date

District Innovations & Best Practices

- **Please discuss any Innovations/Best Practices that you have piloted or recommend.**
 - We are using SMA on all interstate projects.

2022 District Issues - Problems

- **Please discuss any issues, problems, etc. that you had with asphalt paving producers or contractors. How did you resolve them?**
 - No significant issues recently

2023 District Changes - Direction

- **Please list - discuss any District changes to policy, specifications, special provisions, staff, etc. that are relevant to the asphalt paving industry.**
 - eTicketing Pilot Projects
 - HWT/CT-Index Pilots
 - New D-12 Pavement Engineer – Christopher Baker

Questions/Comments???



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