



PAPA Regional Technical Meeting

Cranberry Twp.

March 19, 2019
District 12

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2018 Bituminous Testing

Testing:

- 145 Lots- Mixture Acceptance by box sample
- 119 Lots – Density Acceptance by pavement core

Failure:

- 19 AC failures*
- 53 Gradation failures*
- 5 Density failures

➤ 2018 Longitudinal Joint Density Performance

	Longitudinal Joint Density Summary		
Year	2016	2017	2018
Lots Tested	40	41	48
% Density Range	87.3 – 97.4	90.1 – 98.5	84.4 – 97.2
% Average Density	93.2%	94.3%	93.3%
Incentive Lots			
Zero Lots			
Disincentive Lots			
Total \$ for Incentive Lots	\$176,500	\$244,250	\$184,000
Total \$ for Disincentive Lots	-\$8,800	-\$1,440	-\$8,200
Delta (Incentive – Disincentive)	\$167,700	\$242,810	\$175,800

REF: Section 405 Evaluation of Bituminous Pavement Longitudinal Joint Density and Payment of Incentive/Disincentive

➤ 2018 Longitudinal Joint Density Performance

- Longitudinal Joint Type
 - Which joint type is being utilized most?
 - Tapered
 - One project used a vertical joint. We suspect we may get better or at least equal density with this method, however leaving the edge in place over night can potentially cause issues and with a 94.1% density average with the tapered joint...if it ain't broke, don't fix it.
 - Any longitudinal joint issues?

No issues are being experienced. Average Joint Density for the last 25 samples is 94.1%

2018 Percent Within Tolerance (PWT)

	PWT SUMMARY		
Year	2016	2017	2018
Number of PWT Projects	11	15	8
Number HOLA	1	2	1
Number LTS	10	13	7
Average Pay Factors (%)			
Asphalt	100.11	100.64	101.02
PCS	99.46	98.53	97.71
#200 Screen	103.13	102.43	101.34
Density	103.50	103.90	103.97
Average Density	94.6	95.0	94.7
Average Overall Lot Pay Factor (%)	1.02	1.02	1.02
Bonus (\$)	\$121,392	\$209,443	\$334,119
Penalty (\$)	-\$28,014	-\$43,618	-\$75,428

2019 Planned Construction Projects

- Projects With > 1000 tons of WMA Paving
 - ECMS#108309, Let Date 2/28/19, SR 21-0, Fayette County, 3,700 Tons
 - ECMS#111235, Let Date 3/14/19, SR 19-SIP, Greene County, 21,000 Tons
 - ECMS#108354, Let Date 3/28/19, SR 819-0, Westmoreland County, 6,900 Tons
 - ECMS#108277, Let Date 3/28/19, SR 980-0, Washington County, 75,000 Tons
 - ECMS#110064, Let Date 3/28/19, SR 31-04R, Westmoreland County, 5,800 Tons

2019 Planned Construction Projects

- Projects With > 1000 tons of WMA Paving
 - ECMS#107346, Let Date 10/4/18, SR 381-OMG, Fayette County, 6,240 Tons
 - ECMS#57201, Let Date 3/28/19, SR 519-K10, Washington County, 30,165 Tons
 - ECMS#70100, Let Date 11/1/18, SR 356-J10, Westmoreland County, 39,335 Tons
 - ECMS#91581, Let Date 5/23/19, SR 70-22R, Washington County, 41,680 Tons

2019 Planned Construction Projects

- Projects With > 1000 tons of WMA Paving
 - ECMS#76073, Let Date 12/13/18, SR 4007-C10, Washington County, 4,313 Tons
 - ECMS#81650, Let Date 11/1/18, SR 8042-01M, Washington County, 1,048 Tons
 - ECMS#106881, Let Date 2/14/19, SR 119-F10, Fayette County, 1,230 Tons
 - ECMS#75996, Let Date 9/13/18, SR 201-J10, Fayette County, 1,185 Tons
 - ECMS#79406, Let Date 10/4/18, SR 711-03M, Westmoreland County, 1,080 Tons

2019 Planned Construction Projects

- Projects With > 1000 tons of WMA Paving
 - ECMS#109780, Let Date 12/13/19, SR 2023-01M, Fayette County, 3,596 Tons
 - ECMS#109781, Let Date 12/13/18, SR 4021-01M, Greene County, 1,164 Tons
 - ECMS#106883, Let Date 12/6/18, SR 3041-A10, Washington County, 1,274 Tons

➤ 2019 Maintenance WMA Tons (Estimated)

County	9.5 mm	12.5 mm	19.0 mm	19.0 mm LVR	25.0 mm	37.5 mm
12-1	3,000		2,500		500	
12-2	3,000		250		150	
12-4	30,000		5,000		1,000	
12-5	20,000		5,000		1,000	
TOTAL TONS	56,000		12,750		2,150	

LVR = Low Volume Roads

District Innovations & Best Practices

- Have you tried a 6.33 mm Thin Lift project yet?
 - We have not done a 6.33 mm project to date. Our DE wants to on SR119 however as of now the funding is not there.
- Do you utilize SMA on all Interstate Highways?
 - We do and believe for interstate work it is a better product. Stone on stone contact, better for rutting, more oil.
- Are you still having tack coat issues? What tack coat type do you predominantly specify? Why?
 - We switched to Non-Tracking Tack (0460-0003). We have had no issues and have been using it for over a year.

District Innovations & Best Practices

- Have your maintenance forces completed a 19.0 mm for Low Volume Roads mix project yet?
 - None to date. We have some scheduled for 2019 but possibly funding issues may halt the projects.
- Have you bid or completed a LLAP Project?
 - No pilot currently in D-12. Primarily focused on bridges.
- Have you bid and/or completed any crack and seat projects/asphalt structural overlay in the past few years?
 - We have not bid any crack and seat projects in D-12.

District Innovations & Best Practices

- Please discuss any Innovations/Best Practices that you have piloted or recommend.
 - We completed a 100% RAP cold recycling project in Washington County in 2018 (ECMS#31180). Department owned pugmill was brought in. Lane milled from SR70, crushed, screened and stockpiled the material and placed it on a four digit SR (Old Brick Rd).

2018 District Changes - Direction

- Please discuss any changes to policy, specifications, special provisions, staff, etc. that are relevant to the asphalt paving industry.
 - We aligned our RAP SSP with the proposed spec by making the base and binder a .30 before requiring performance testing.

Questions/Comments???



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